

LF191 DEER ICICLE

Creative Paradise Inc.

Fuse your very own Rudolph the Red Nose Reindeer Icicle!
Have fun and make all of Santa's Reindeer!

MATERIALS: You will need [CPI mold LF191](#)

Powder Vibe, Ear Wax Vacuum(optional). In this tutorial COE96 Dichro Glass (optional), FI, F2 and F3 Frits were used.

Always wear a mask when using FI Powder frit. Spray your mold with a suitable glass separator spray such as ZYP before each use.



Sift FI Black Opal into the eyes and hooves, FI Flame into the nose.



Sift FI Hunter green into the scarf.



Place F2 Almond over the hooves filling the cuffs around the hoofs.



Place Amazon Green into the lower parts of the scarf.



Sift FI Medium amber into the face and ears and FI Bronze into the antlers.

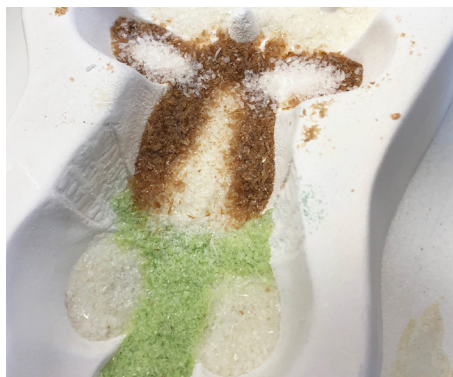


Place F2 Almond into the muzzle and eye area of the face and the base of the ears and into the antlers.





Place F2 Chestnut around the outside of the ears and the top of the head and outside of the face.



Add more F2 Almond to the middle of the ears and middle of face, Fill more of the scarf with F2 Amazon.



Fill the face with F2 Chestnut.



Place F2 Red opal into the sweater and sleeve area.



Alternate back and forth to fill the scarf with F2 Amazon and the sweater with F2 Red Opal. Place a bit of F2 Chestnut below the scarf and sweater. If desired nip some Dichroic glass and place Dichro side down into the icicle part of the mold to add a glitter effect. Back with F3 Clear.



Place F3 Clear into the mold until the mold holds 100 grams of frit. Sweep the frit back away from the post. Fire the project to a full fuse. A suggested schedule can be found in Table I.

Segment	Rate	Temp	Hold
1	300	1150	45
2	150	1370	20
3	400	1455	10
4	9999	950	60
5	100	800	5

[*Before you fire in your kiln please click here to read our important firing notes.](#)

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Tips:

- Be careful not to sweep/brush off your glass separator when adding or removing frit.
- Brush frit away from around the post to avoid burrs and sticking.
- When your piece has finished fusing and has cooled down, remove it from the mold by gently turning the mold over and letting it fall out onto a soft surface. DO NOT pick the piece out of the mold as you may break the post off.

If desired a gold pen can be used to apply liquid fired gold to enhance the Reindeer's features. The liquid fired gold then needs to be matured in a second firing. To mature the gold without effecting the shape of the Reindeer fire at 400 degrees Fahrenheit per hour to 1200 degrees Fahrenheit and hold for 5 minutes then go as fast as possible to 950 degrees Fahrenheit and hold for an hour.