Safety Data Sheet

Section 1 - Identification

Product Name

Castalot

Common Names

Glass Mold Mix

Company

Sunset Grove

10838 Marine View Dr SW

Seattle Wa 98146 206-818-0534

Emergency Number

911

Product Use

Glass casting and Glass fusing

Restrictions on Use

None applicable

Section 2 - Hazardous Identification

Contains Crystalline Silica > 1% Respirable

GHS label elements / Hazard pictograms







OSHA / HCS status

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910. 1200)

Classification of the substance or mixture

OSHA - Carcinogenicity (Inhalation) - Category 1A

Specific organ toxicity (Repeated Exposure) (Resipratory tract through

inhalation) - Category 1

Signal Word

Danger

Hazard Statement

(H350) Cancer Hazard. Contains quartz (crystalline silica) which may cause cancer. Risk of cancer depends upon duration and level of exposure to the dust

Not an acute hazard.

(H332) Prolonged inhalation of dust may cause lung injury. Inhalation of high concentrations of dust may cause mechanical irritation and discomfort of the

respiratory tract. Repeated exposure may have chronic effects.

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye

damage.

(H316 + H320 + H335) Can cause skin, respiratory, and eye irratation.

Precautionary Statements (P261) Avoid breathing dust

(P280) Wear protective gloves, eye, and respiratory protection.

Section 3 - Composition / Information on Ingredients

Substances / Mixtures

Mixture - A trade secret claim is made for this item

Component	CAS#	Approx % by Wt
Crystalline Silica (quartz)	14808-60-7	20
Kaolinite	1332-58-7	6
Pyrophyllite	12269-78-2	7
Mica	12001-26-2	1
Wollastonite	13983-17-0	6
Alumina Oxide	1344-28-1	7
Smectite	1302-78-9	3
Plaster of Paris	26499-65-0	40
Alumina Oxide	1344-28-1	6
Refractories, Fibers	142844-00-6	4

Section 4 - First Aid Measures

Eye Contact	If eye contact occurs, rinse immediately with plenty of water. If irritation persists, seek medical attention.
Skin Contact	If irritation occurs, wash thoroughly with water. If it persists, seek medical attention.
Inhalation	Move victim to fresh air in well ventilated area. If coughing or irritation persist, seek medical attention.
Ingestion	Product may harden if ingested. May result in stomach and intestinal blockage. Drinking gelatin solutions or large volumes of water may delay setting.

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Symptoms and Effects, both Acute and Delayed						
Eye Contact Prolonged contact with large amounts of dust may cause mechanical irritation						
Skin Contact	Prolonged contact with large amounts of dust may cause mechanical irritation.					
Inhalation	Inhalation of high concentrations of dry dust may cause mechanical irritation and discomfort. Long term exposure may cause chronic effects (see section 11)					
Ingestion	Large quantities ingested may cause gastrointestinal irritation.					
Chronic Symptoms	Repeated or prolonged exposure to respirable crystalline silica dust may cause lung damage in the form of silicosis. Symptoms will include shortness of breath, fever, fatigue, loss of appetite, chest pain, dry non-productive cough.					

General Fire Hazards Plaster / Clay mixture in dry form is not flammable and does not support fire. The paper

bags or plastic bags and cardboard boxes containing the mixture are flamable.

Extinguishing Media Use appropriate extinguishing media for surrounding fire.

Chemical Hazards from Fire

Plaster / Clay mixture does not contain hazardous decomposition products.

Protective Actions and Equipment for Fire-fighters

Plaster / Clay mixture and packaging can become slippery when wet. Fire-Fighters

should wear appropiate protective equipment.

Vacuum up spilled material. Vacuums used for this purpose should be equipped with Clean - up Methods

HEPA filters.

and Personal

Personal Precautions Wear appropriate protective equipment and clothing during clean-up. When dry sweeping

use NIOSH approved respirators when dust levels exceed exposure limits.

Protection Equipment

Enviromental **Precautions**

Avoid discharge to drains, sewers, and other water systems.

Emergency Procedures and Methods of Containment

There are no emergency procedures required for this mixture. Place dry powder in

a sealed container for reuse or proper disposal.

Precations for Safe Handling

Use proper lifting techniques to avoid injury.

Recommendations

Store in a clean, dry location.

on the Conditions for Safe Storage

Section 8 - Exposure Counts / Personal Protection

Airborne Exposure Limits

Hazardous Ingrediant	Wt. % Aprox.	CAS#	OSHA PEL* / ACGIH TLV
Crystalline Silica (quartz)	20	14808-60-7	0.1mg/m3 / 0.025mg/m3 respirable
Kaolinte	6	1332-58-7	5mg/m3 / 2mg/m3 respirable
Pyrophyllite	7	12269-78-2	15 mg/m3 / 10mg/m3 respirable
Mica	1	12001-26-2	3mg/m3 / 3mg/m3 respirable
Wollastonite	6	13983-17-0	15mg/m3 / 10mg/m3 respirable
Alumina Oxide	7	1344-28-1	15mg/m3 / 1mg/m3 respirable
Smectite	3	1302-78-9	5mg/m3 / 3mg/m3 respirable
Plaster of Paris	40	26499-65-0	5mg/m3 / 10mg/m3 respirable
Alumina Oxide	6	1344-28-1	15mg/m3 / 10mg/m3 respirable
Refractories, Fibers	4	142844-00-6	None Established

Engineering Measures Provide sufficient ventilation for operations causing dust formation.

Observe occupational exposure limits and minimize the risk of exposure.

Personal Protective Equipment (PPE)

Respiratory If engineering controls do not maintain airborne concentrations below

recommended exposure limits an approved respirator must be worn. Use a NIOSH/MSHA approved air purifying respirator as needed to

control exposure.

Eyes Wear approved safety googles.

Skin and Body It is a good industrial hygiene practice to minimize skin contact. For

prolonged contact use suitable protective gloves.

Section 9-- Physical and Chemical Prpperties

Appearance	Dry Powder	Evaporation Rate	Not Applicable
Color	White	Solubility in Water at 100c	None
Physical State	Solid	Viscosity	Not Applicable
ph	6-8	Flashpoint	Not Applicable
Odor	low to none	Boiling Point	Not Applicable
Odor Threshold	Not Applicable	Flammability	Not Applicable
Melting Point	Not Applicable	Vapor Pressure(mm HG)	Not Applicable
Freezing Point	Not Applicable	Vapor Density	Not Applicable
Relative Density /		Partrician coefficent	Not Applicable
Specific Gravity	2.96 (H2O=1)	Auto Ignition Temp.	Not Applicable

Section 10 - Stability and Reactivity

Reactivity No dangerous reactions are known under normal conditions of use.

Chemical Stability Material is stable under normal conditions.

Possibility of Hazardous

Reactions

Hazardous polymerization does not occur.

Conditions to Avoid When mixed with water this product can become very hot. Encasing or making

moulds of any body part can cause serious burns that may require removal of

affected tissue.

Incompatible Materials Acids. Exposure to water and acids must be supervised because the reactions

are vigorous and produce large amounts of heat.

Hazardous Decomposition

Products

Calcium Oxides. Sulfur Oxides.

Section 11-- Toxicological Information

Primary Route of Exposure Skin, Eye Contact, Inhalation and Ingestion.

Specific Organ Toxicity Single Exposure

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Target organs include Ears, Skin, respiratory system, and gastrointestinal.

Specific Organ Toxicity Repeated Exposure Cause damage to eyes, skin, respiratory system, and gastrointestinal tract

through prolonged or repeated exposure.

Acute Short Term Exposure Effects May cause eye irritation, skin irritation, respiratory tract irritation, and gastrointestinal tract irritation. Inhalation of high concentrations of dry powder may cause mechanical irritation and discomfort. Long term exposure may

cause chronic effects.

Chronic Long Term Exposure Effects Silica has been classified by OSHA as a human lung carcinogen. Repeated or prolonged exposure of respirable crysalline silica dust may cause lung damage in the form of silicosis. Effects of silicosis include bronchitis/chronic obstructive pulmonary disorder, increased susceptibility to tuberculisis, sclerderma (a disease affecting skin, blood vessels, joints and skeletal muscles),and possible

renal disease. Acute silicosis can be fatal.

Related Symptoms Symptoms will include shortness of breath, fever, fatigue, loss of appetite, chest

pain, dry non-productive cough.

Medical Conditions
Aggravated by Exposure

Individuals with pre-existing allergies, eye disorders, skin disorders, respiratory disorders and/or gastrintestinal disorders may have increased susceptibility

to the effects of exposure.

Section 12-- Ecological Information (non-mandatory

Ecotoxicity

Biochemical Oxygen Demand (BODS)

Chemical Oxygen Demand (COD)

Products of Biodegradition

Toxicity ot the Products of Biodegradation

Bioaccumulation Potential

Potential to MKove from Soil to Groundwater

None Known

Section 13 -- Disposal Configurations (non-mandatory

Personal Protection Refer to section 8 for proper PPE when disposing of waste material.

Appropriate Disposal Containers Standard waste disposal containers - no special requirements.

Appropriate Disposal Methods Disposal of this product should comply with the requirements of

enviromental protection and waste disposal legislation and any

regional or local authority requirements.

Physical and Chemical Properties

that May Affect Disposal

Dry dust should be placed in a sealed container or in a manner that

reduces or eliminates the release of the product.

Swage Disposal Do not dispose of into sinks or toilets. Never dispose of this product

into a sewer system.

Special Precautions for Landfills or Incineration Activities

There are no special precautions for disposal in a landfill. This product

is non-combustible and is not suitable for incineration.

Section 14 -- Transportation Information (non-mandatory)

Regulatory Information	UN Number	UN Proper Shipping Name	Transport Hazard Class	Packing Group Number	Bulk Transport Guidance	Special Precautions
DOT Classification	Not Regulated	-	-	=	-	-
TDG Classification	Not Regulated	-	-	-	-	-
ADR/RID Class	Not Regulated	-	-	-	-	-
IMDG Class	Not Regulated	~	-	-		-
IATA-DGR Class	Not Regulated	-	-	-	-	-

Section 15 -- Regulatory Information (non-mandatory)

TSCA - Toxic Substance Quartz and other chemicals are listed in the TSCA Substance Inventory.

California Prop. 65 Warning

This product contains a chemical known to the State Of California to cause

cancer. (Prop 65 - California Health and Safety Code Section 2549 Et Seq)

SARA / Title III (Emergency Planning and This mixture contains no substance at or above the reporting threshold under

Emergency Planning and section 313, based on available data

Community Right to Know Act

Section 16 -- Other Information (non-mandatory)

Definitions

ACGIH American Conference of Governmental Industrial Hygienist

CAS Chemical Abstract Service

CAL-OSHA California Cocupational Safety and Health Administration

IARC International Agency for Reaserch on Cancer
OSHA Occupational Safety and Health Administration

MSHA Mine Safety and Health Administration

NIOSH National Institute of Occupational Safety and Health

NTP National Toxicology Program

HCS Hazardous Communication Standard
OSHA PEL OSHA Permissible Exposure Limit

STELShort Term Exposure LimitTLVTheshold Limit ValueTWATime Weighted Average

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Section 16 -- Other Information (non-mandatory)continued

Three types of TLVS for chemical substances as defined by the ACGIH are:

TLV-TWATime weighted average - average exposure on the basis of an 8 h/day, 40h/week

work schedule.

TLV - STEL Short - term exposure limit - spot exposure for a duration of 15 minutes, that can

not be repeated more than 4 times per day, with at least 60 minutes between

exposure periods.

TLV-C Ceiling limit - absolute exposure limit that should not be exceeded at any time.

This SDS is in compliance with The Globally Harmonized System of Classification and Labeling of Chemicals (GHS) and is subject to revision at any time without notice. Its current revision date is: 11/25/2016

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